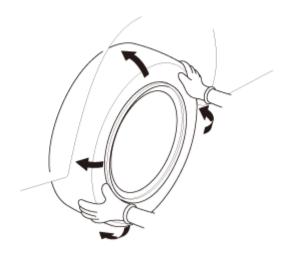
#### **Wheel Alignment**

#### Check

How to use this manual.

1. Pre-Alignment - Check



#### ■ Procedure

For proper inspection and adjustment of the wheel alignment, do these checks:

- Release the parking brake to avoid an incorrect measurement.
- 2. Make sure the suspension is not modified.
- 3. Make sure the fuel tank is full, and that the spare tire, jack, and tools are in place inside the vehicle.
- Check the tire size and tire pressure according to the tire information.
- 5. Set the steering column to the middle tilt position and telescopic position (if equipped).
- 6. Check the runout of the wheels and tires.
- Check the suspension ball joints (<u>Raise and support the vehicle</u>. Hold a tire with your hands, and move it up and down and right and left to check for movement).
- 8. Before doing alignment inspections, be sure to remove all extra weight from the vehicle, and no one should be inside the vehicle (driver or passengers).
- 9. Lower the vehicle to the ground. Bounce the vehicle up and down several times to stabilize the suspension.

#### Inspection

Use a commercially available computerized four wheel alignment equipment to measure wheel alignment (caster, camber, toe, and turning angle). Follow the equipment manufacturer's instructions.

1. Caster - Inspect

#### ■ Preconditions

Neutral Position Holding Mode Entered

# ■ Procedure/Specifications

Check the caster angle.

**Specifications** 

Item	Type	Standard Value
Front Caster Angle	Except Si	5 ° 17 ′ ± 30 ′
	Si	5 ° 20 ' ± 30 '

#### ■ Result

 If the measurement is not within specifications, check for bent or damaged suspension components.

### ■ After Inspection

. Inspect the camber angle.

#### 2. Camber - Inspect

### ■ Preconditions

. Neutral Position Holding Mode Entered

# ■ Procedure/Specifications

Check the camber angle.

**Specifications** 

Item	Type	Standard Value
Front Camber Angle	Except Si	-0 ° 18 ′ ± 30 ′
Front Camber Angle	Si	-0 ° 21 ′ ± 30 ′
Maximum Difference Between Right and Left Side (Front)	All models	0 ° ± 40 ′
Rear Camber Angle	Except Si	-1 ° 12 ' ± 45 '
Real Callibel Aligie	Si	-1 ° 20 ' ± 45 '
Maximum Difference Between Right and Left Side (Rear)	All models	0 ° ± 45 ′

#### ■ Result

 If the measurement is not within specifications, check for bent or damaged suspension components.

### ■ After Inspection

Inspect the rear toe.

3. Rear Toe - Inspect

NOTE: Do the rear toe inspection before the front toe inspection.

#### ■ Preconditions

- . Neutral Position Holding Mode Entered
- . Parking Brake Released

NOTE: If the automatic parking brake function is turned on, <u>do the temporarily cancel automatic electric parking brake</u>.

### ■ Procedure/Specifications

Check the rear toe.

**Specifications** 

Item	Standard Value
Rear Total Toe-In	2 <sup>+2</sup> <sub>-1</sub> mm (0.08 <sup>+0.08</sup> <sub>-0.04</sub> in)

#### ■ Result

 If the measurement is not within specifications, adjust the rear toe adjustment.

#### ■ After Inspection

. Inspect the front toe.

4. Front Toe - Inspect

NOTE: Do the rear toe inspection before the front toe inspection.

#### ■ Preconditions

Neutral Position Holding Mode Entered

### ■ Procedure/Specifications

- 1. Center the steering wheel spokes, and hold it.
- 2. Check the front toe with the wheels pointed straight ahead.

**Specifications** 

Item	Standard Value
Front Total Toe-In	1 ± 2 mm (0.04 ± 0.08 in)

#### ■ Result

 If the measurement is not within specifications, adjust the front toe.

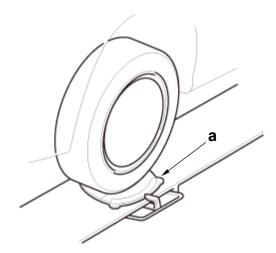
#### ■ After Inspection

Inspect the turning angle.

#### 5. Turning Angle - Inspect

#### ■ Preconditions

. Neutral Position Holding Mode Entered



# ■ Procedure/Specifications

 Turn the wheel right and left while applying the brake, and measure the turning angle of both wheels.

#### **Tool Details**

Name		
а	Turning Radius Gauge	

**Specifications** 

Item	Type	Wheel Size	Standard Value
		Without 18	39 ° 58 ′ ± 2 °
Turning	Except	inch wheels	39 30 ±2
Angle	Si	With 18 inch	36 ° 58 ' + 2 °
Inward		wheels	30 30 ±2
	Si	All wheels	36 ° 46 ' ± 2 °

Item	Type	Wheel Size	Standard Value
Turning	Except	Without 18 inch wheels	33 ° 04 ' ± 1 °
Angle Outward (reference)	Si	With 18 inch wheels	31 ° 19 ' ± 1 °
(reference)	Si	All wheels	31 ° 12 ' ± 1 °

#### ■ Result

 If the measurement is not within specifications, even up both sides of the tie-rod threaded section while adjusting the front toe. If they are even, but the turning angle is not within the specifications, check for bent or damaged suspension components.

### Adjustment

#### NOTE:

- The suspension can be adjusted for front camber, front toe, and rear toe. However, each of these adjustments are related to each other. For example, when you adjust camber, the toe will change.
- . After adjusting the wheel alignment, do the VSA sensor neutral position memorization.
- 1. Front Camber Adjust

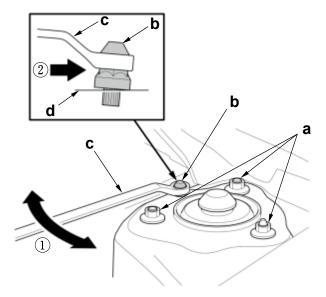
#### ■ Preconditions

Vehicle Lifted

#### Figure 1

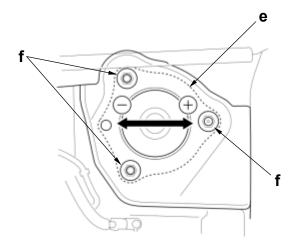
### ■ Procedure/Specifications

- Replace the nuts (a) with new ones, and lightly tighten them. (Figure 1)
- 2. If the pin (b) is equipped, use a wrench (c) to rock the pin left and right while pulling it out from the damper mounting base (d). (Figure 1)



NOTE: The pin is for factory assembly use only and can be discarded after removal.

Figure 2



3. Adjust the camber angle by moving the upper part of the damper (e). (Figure 2)

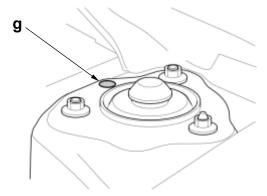
NOTE: The camber angle can be adjusted ±19 '.

- 4. <u>Tighten the nuts (f) to the specified torque</u>. (Figure 2)
- Lower the vehicle to the ground, and bounce the front of the vehicle up and down several times to stabilize the suspension.
- Measure the camber angle. If the camber angle is not within specification, readjust the camber angle. If the camber measurement is correct, measure toe-in, and adjust it if necessary.

Figure 3

7. Install the hole seal (g) after the pin is removed. (Figure 3)

NOTE: Refer to the Parts Catalog for the hole seal.



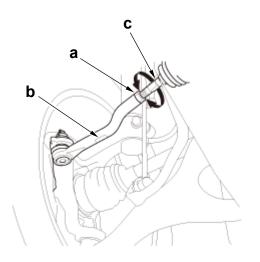
# ■ After Adjustment

VSA Sensor Neutral Position Memorization

#### 2. Front Toe - Adjust

#### ■ Preconditions

Vehicle Lifted (As needed)



### ■ Procedure/Specifications

- 1. Loosen the nuts (a) while holding the flat surface (b) of the tie-rod end with a wrench, and turn both tie-rods (c) until the front toe is within specifications.
- 2. After adjusting, tighten the nuts to the specified torque.

NOTE: Reposition the boot if it is twisted or displaced.

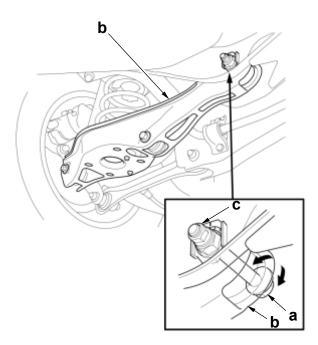
### ■ After Adjustment

. VSA Sensor Neutral Position Memorization

#### 3. Rear Toe - Adjust

#### ■ Preconditions

. Vehicle Lifted



# ■ Procedure/Specifications

- 1. Hold the adjusting bolt (a) on the lower arm B (b), and remove the nut (c).
- 2. Replace the nut with a new one, and lightly tighten it.

#### NOTE:

- . Always use a new nut whenever it has been loosened.
- Reassemble the bolt and the adjusting cam plate with the eccentric facing up.
- 3. Adjust the rear toe by turning the adjusting bolt until the toe is correct.
- 4. <u>Tighten the nut to the specified torque</u> while holding the bolt.

# ■ After Adjustment

. VSA Sensor Neutral Position Memorization